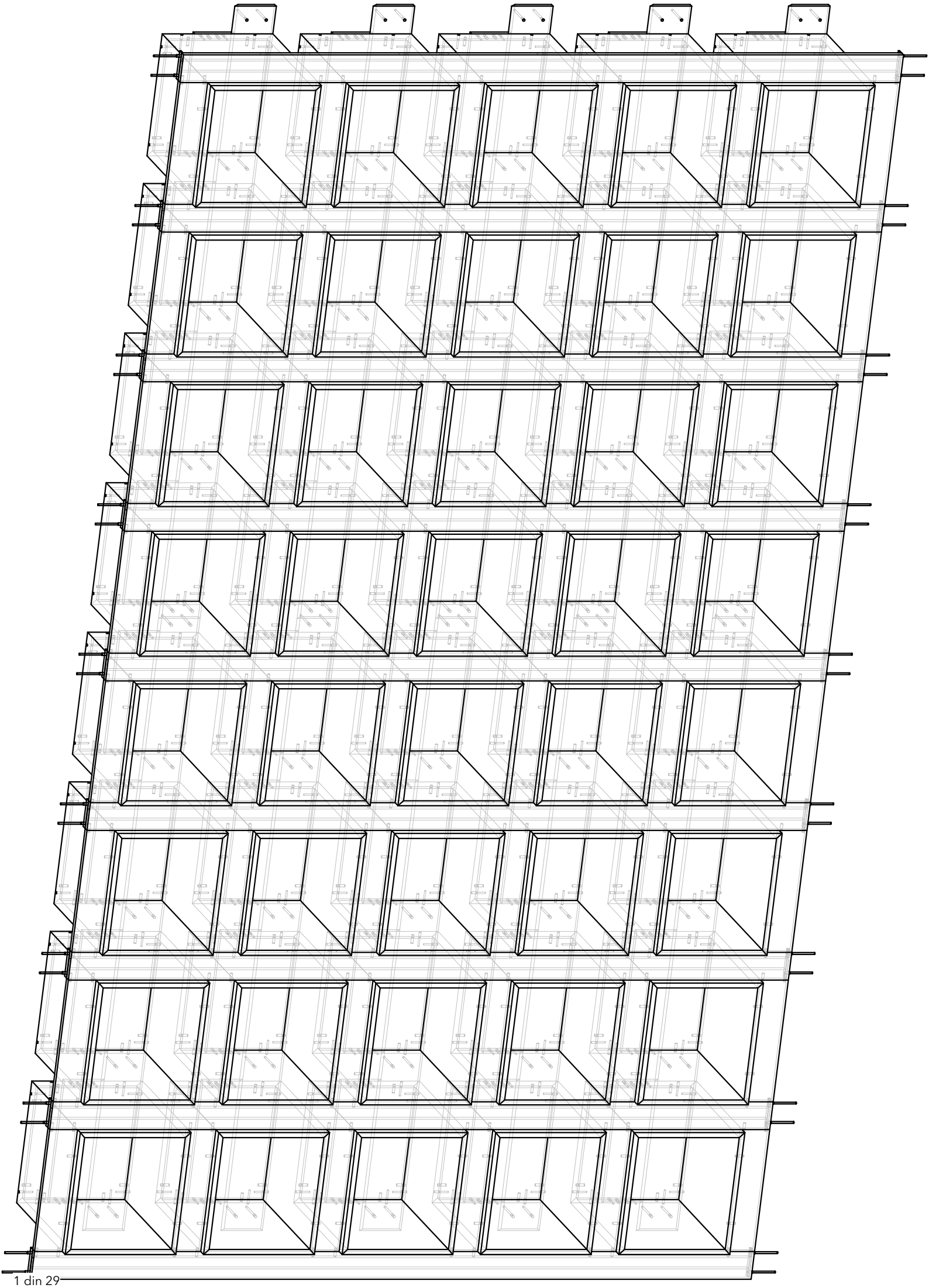


Specificație pentru unități asamblare

Comandă CENTRU DE COMPETENTE DIGITALE
Produs Plansa 04
Articol produs Biblioteca Gradene

Poz.	Nume	Bucăți
3	Frontal - Orizontale Intermediare	1
4	Frontal - Verticale Intermediare	1
2	Modul Cutie	1
1	Suport Perete - Cutii	1

ADDITIVE DESIGN		Comanda: Plansa 04	Bucăți : 1
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.00.00.000
	Verificator: IACOB Radu	Model	
	Data : 18.09.26	Material :	

Specificație pentru panouri și profile

Comandă CENTRU DE COMPETENTE DIGITALE

Produs Plansa 04

Articol produs Biblioteca Gradene

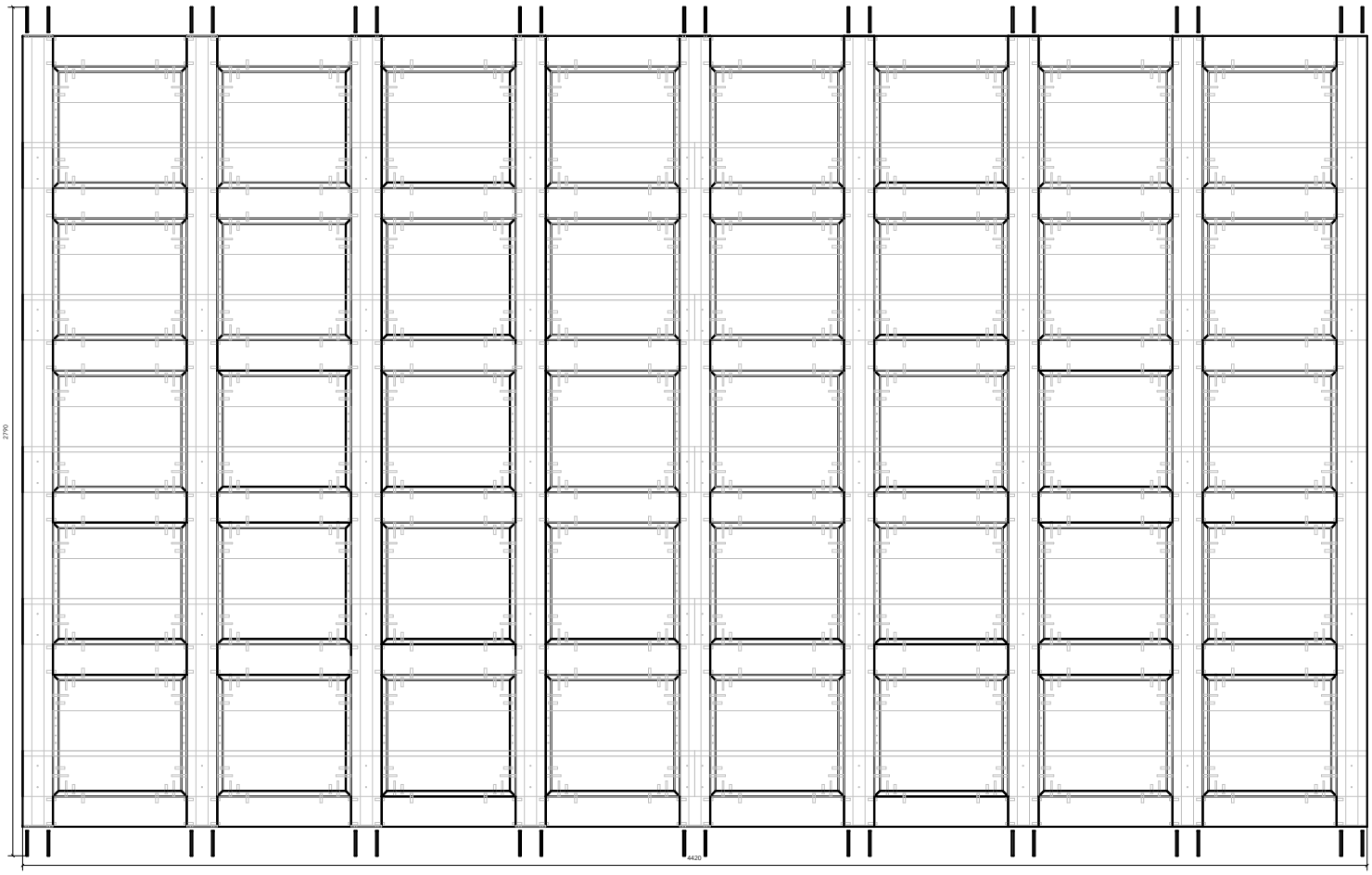
Cod panou	Nume	Bucăți	Dimensiuni		Grosime	Cănturire [LLWW]	Tip material	Șanț
			Lungime	Lățime				
04.01.01.001 - Orizontal	Orizontal	5	2210	150	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.01.02.001 - Orizontal	Orizontal	5	2210	150	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.02.01.001 - Orizontala	Orizontală	80	512	440	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.02.01.002 - Verticala	Verticală	40	512	400	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.02.01.003 - Verticala	Verticală	40	512	400	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.02.01.004 - Frontal	Frontal	40	364	404	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	
04.02.01.005 - Frontal	Frontal	40	440	150	18		Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar	Freză la 45°
04.03.01.001 - Frontal	Frontal	16	100	440	19		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean	
04.03.02.001 - Frontal	Frontal	32	100	440	19		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean	
04.04.00.001 - Frontal	Frontal	7	2600	100	19		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean	
04.04.00.002 - Frontal	Frontal	2	2600	100	19		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean	
04.04.01.001 - Verticala	Verticală	9	2590	40	20		TEAVA RECTANGULARA 40X20X2.0	
04.04.01.002 - Orizontala	Orizontală	18	100	20	5		TABLA NEAGRA 4000x2000MM, GR. 5.0MM	

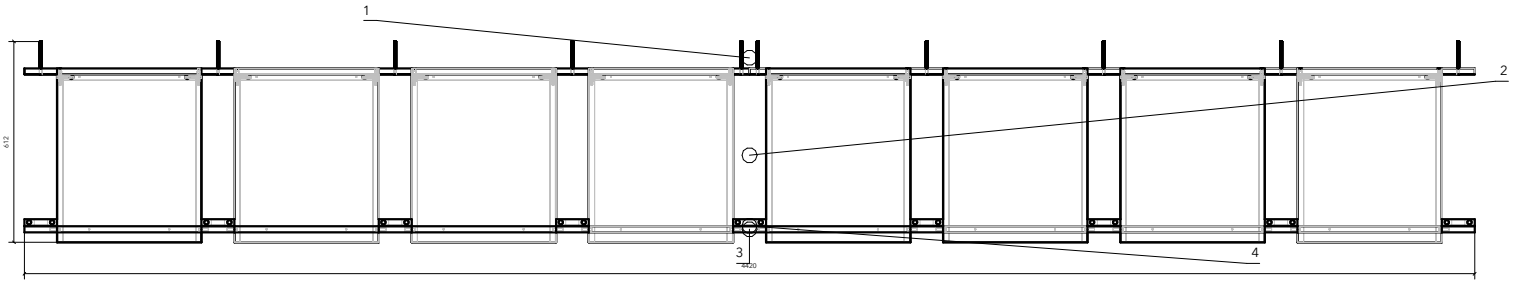
		Comanda: Plansa 04	Bucăți : 1
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.00.00.000
	Verificator: IACOB Radu	Model	
	Data : 18.09.26	Material :	

Specificație pentru elemente fixare, piese achiziționate

Comandă CENTRU DE COMPETENTE DIGITALE
Produs Plansa 04
Articol produs Biblioteca Gradene

Nº	Articol	Nume	Bucăti
1	DB.01	Diblu Beton 8x10	136
2	DL830	Diblu lemn 8x30 mm	832
3	SC750	Surub confirmator 7x50	480

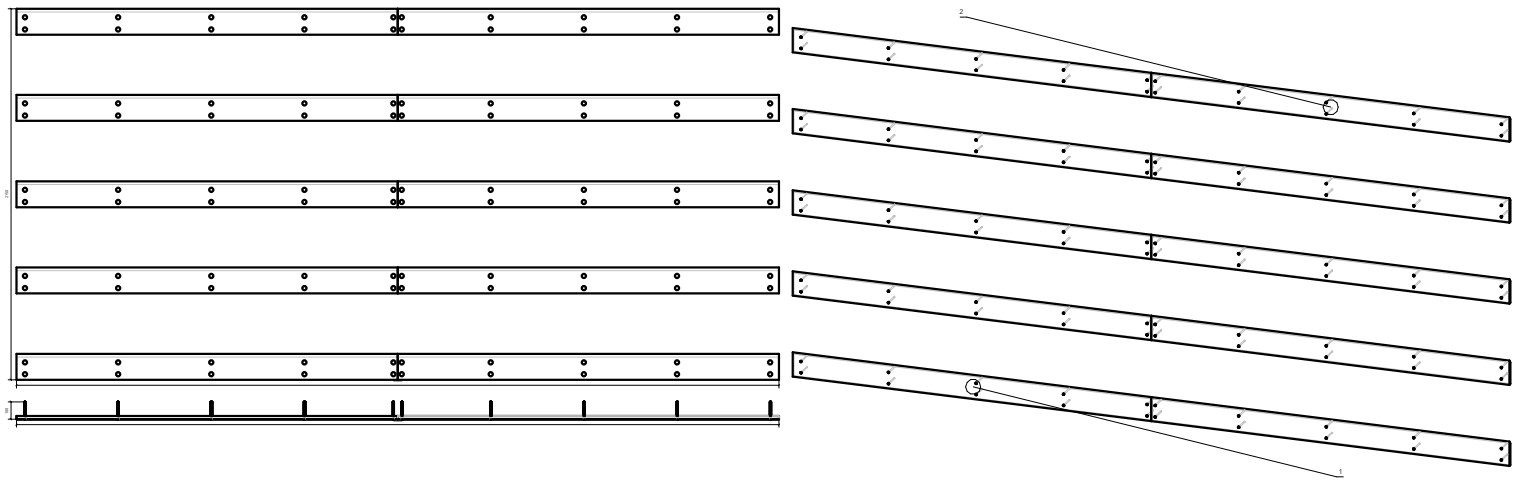




Specificație subunități

Poz.	Descriere	Nume	Bucăți
1	04.01.00.000	Suport Perete - Cutii	1
2	04.02.00.000	Modul Cutie	1
3	04.03.00.000	Frontal - Orizontale Intermediare	1
4	04.04.00.000	Frontal - Verticale Intermediare	1

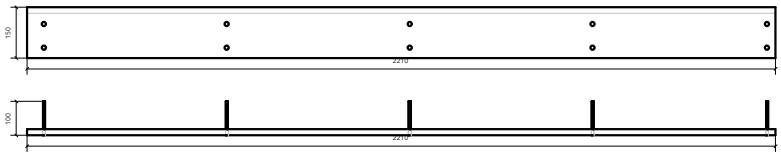
	Comanda: Plansa 04	Bucăți : 1
Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.00.00.000
Verificator: IACOB Radu		
Data : 18.09.26	Material : Desen de asamblare	

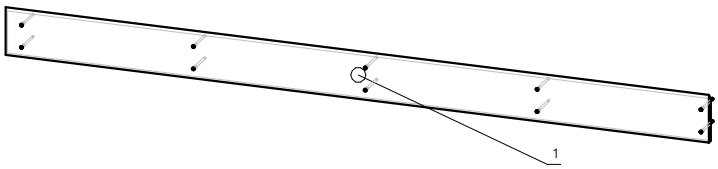


Specificație subansamblu

Poz.	Denumire	Cantitate	Observații
1	04.01.00.001	5	Desen de execuție
2	04.01.00.002	5	Desen de execuție

		Comanda: Plansa 04	Bucăți : 1
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.01.00.000
	Verificator: IACOB Radu	Suport Perete - Cutii	
	Data : 18.09.26	Material : Desen de asamblare	





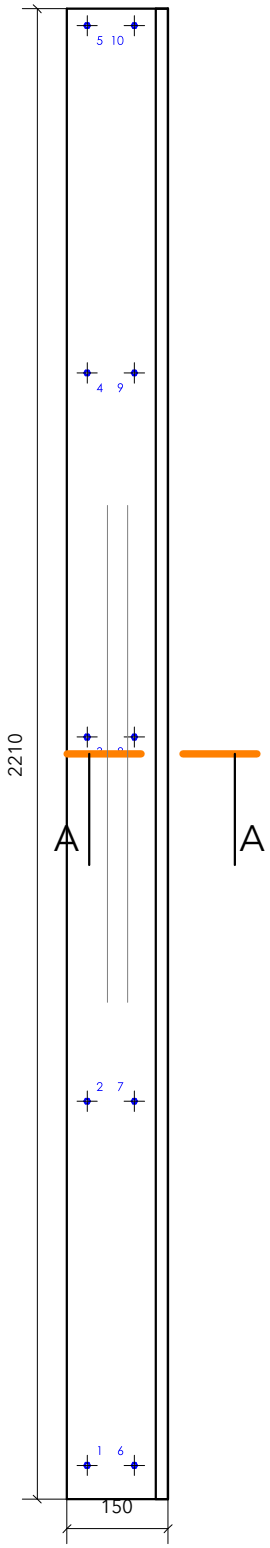
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant.[LLWW]	Frezare	Material
				Lungime	Lățime			
04.01.01.001 - Orizontal	1	Orizontal	1	2210	150		Frezăla la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar

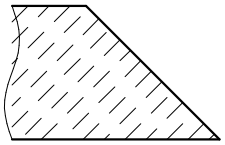
Specificație elemente fixare și piese ajutătoare

Nume	Bucăți
Diblu Beton 8x10	10

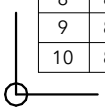
		Comanda: Plansa 04	Bucăți : 5
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.01.01.000
	Verificator: IACOB Radu	Prindere Perete	
	Data : 18.09.26	Material : Desen de asamblare	



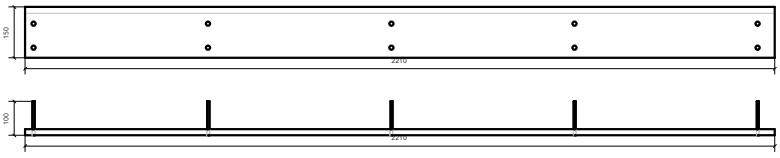
A-A 1 (Freză la 45°)

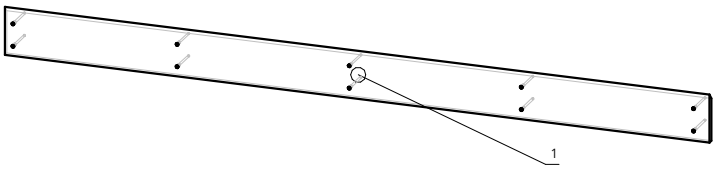


Nº	D	H	X	Y	Z	Tip
10 găuri ∅8 Dib						
1	8		30	50		prin.
2	8		30	590		prin.
3	8		30	1130		prin.
4	8		30	1670		prin.
5	8		30	2185		prin.
6	8		100	50		prin.
7	8		100	590		prin.
8	8		100	1130		prin.
9	8		100	1670		prin.
10	8		100	2185		prin.



	Comanda: Plansa 04	Bucăți : 5
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Orizontal	04.01.01.001
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	





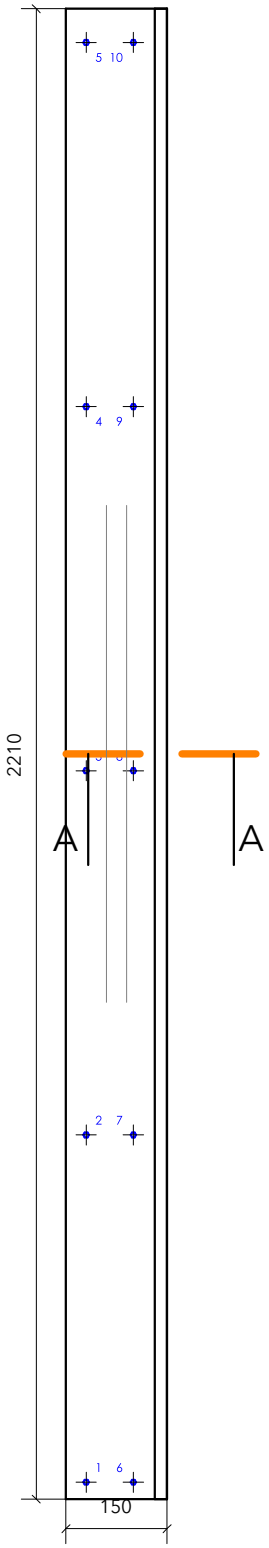
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Frezare	Material
				Lungime	Lățime			
04.01.02.001 - Orizontal	1	Orizontal	1	2210	150		Frezã la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar

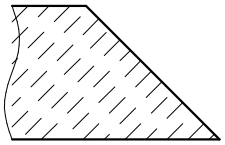
Specificație elemente fixare și piese achiziționate

Nume	Bucăți
Diblu Beton 8x10	10

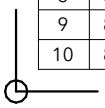
		Comanda: Plansa 04	Bucăți : 5
	Proiectant: DORIN Robert	Denumire Placă :	Tip :
	Verificator: IACOB Radu	Prindere Perete	04.01.02.000
	Data : 18.09.26	Material : Desen de asamblare	



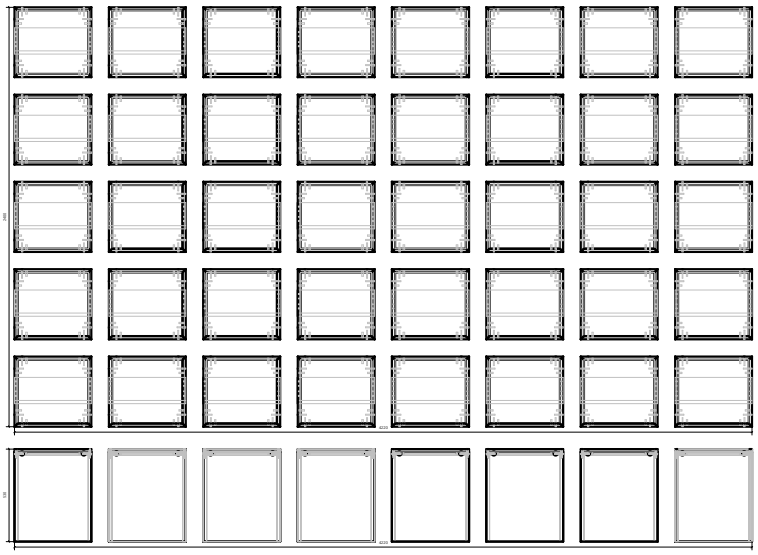
A-A 1 (Freză la 45°)

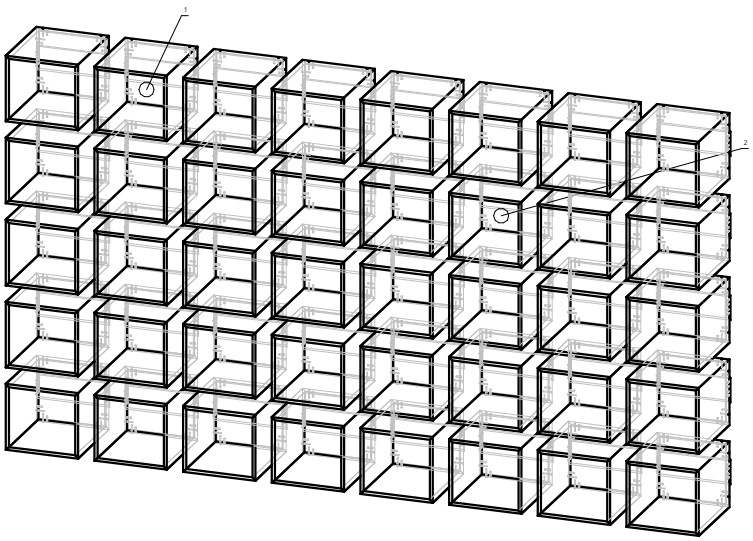


Nº	D	H	X	Y	Z	Tip
10 găuri ∅8 Dib						
1	8		30	25		prin.
2	8		30	540		prin.
3	8		30	1080		prin.
4	8		30	1620		prin.
5	8		30	2160		prin.
6	8		100	25		prin.
7	8		100	540		prin.
8	8		100	1080		prin.
9	8		100	1620		prin.
10	8		100	2160		prin.

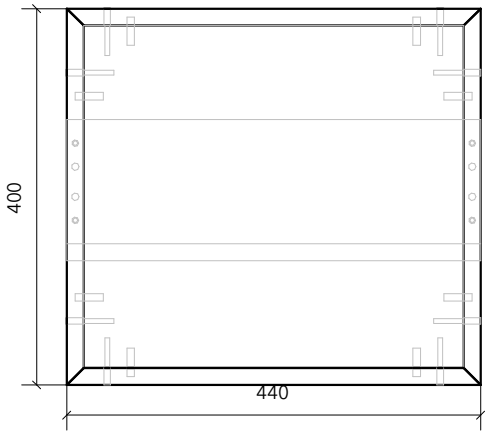


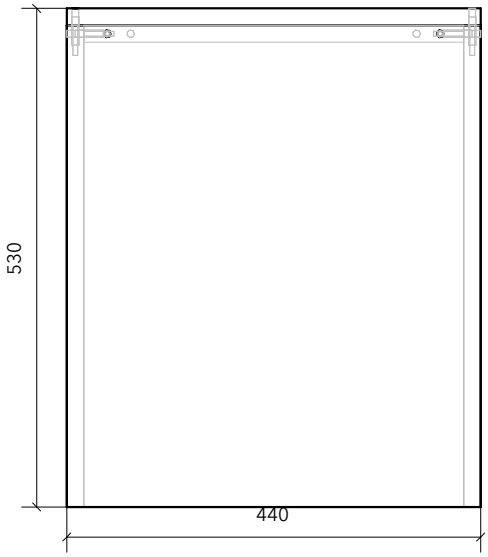
	Comanda: Plansa 04	Bucăți : 5
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Orizontal	04.01.02.001
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	

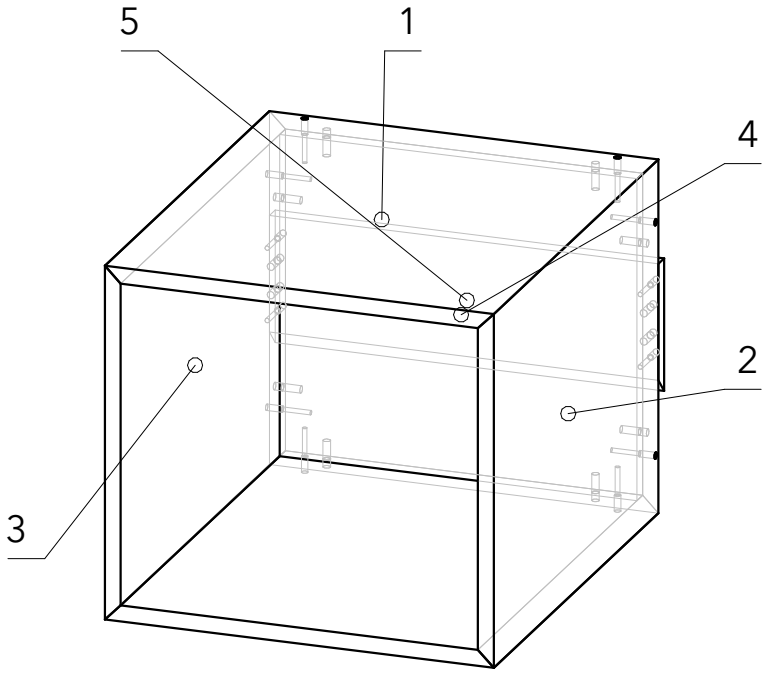




Pagina: 11 din 29		Comanda: Plansa 04	Bucăți : 1
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.02.00.000
	Verificator: IACOB Radu	Modul Cutie	
	Data : 18.09.26	Material : Desen de asamblare	







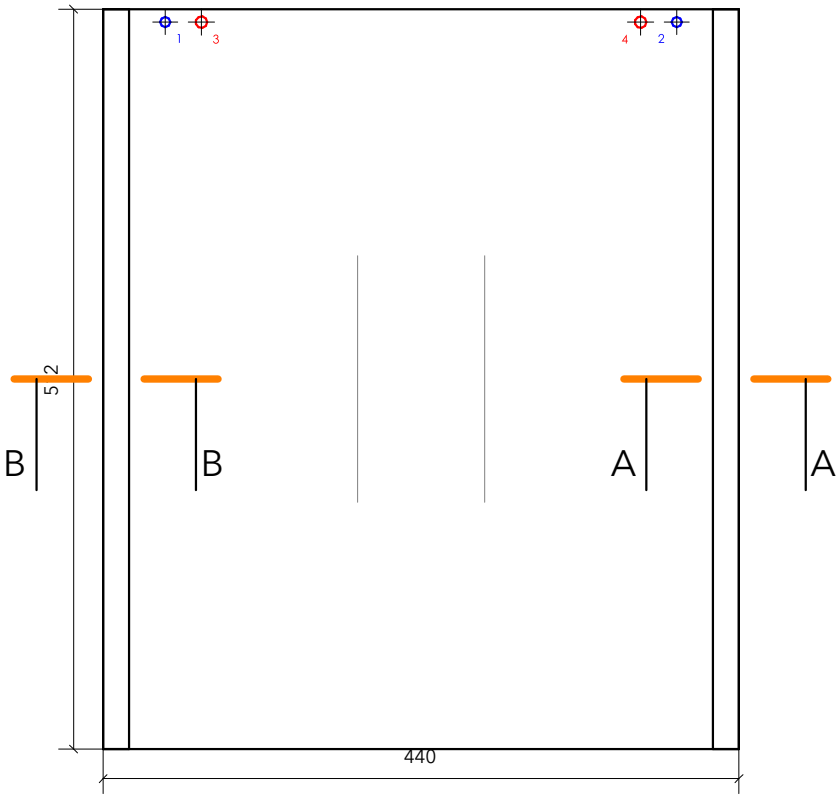
Specificație panouri

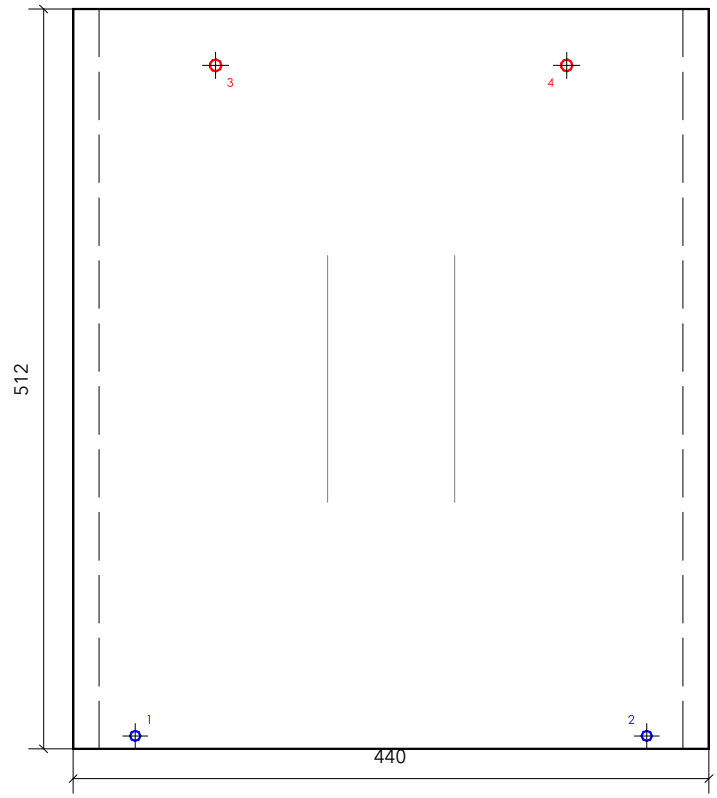
Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Frezare	Material
				Lungime	Lățime			
04.02.01.001 - Orizontala	1	Orizontală	2	512	440		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.002 - Verticala	2	Verticală	1	512	400		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.003 - Verticala	3	Verticală	1	512	400		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.004 - Frontal	4	Frontal	1	364	404			Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.005 - Frontal	5	Frontal	1	440	150		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar

Specificație elemente fixare și piese achiziționate

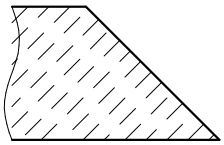
Nume	Bucăți
Surub confirmator 7x50	12
Diblu lemn 8x30 mm	12

		Comanda: Plansa 04	Bucăți : 20
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.02.01.000
	Verificator: IACOB Radu	Modul Cutie - Biblioteca	
	Data : 18.09.26	Material : Desen de asamblare	

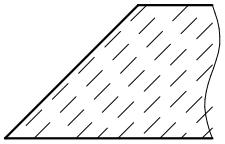




A-A 1 (Freză la 45°)



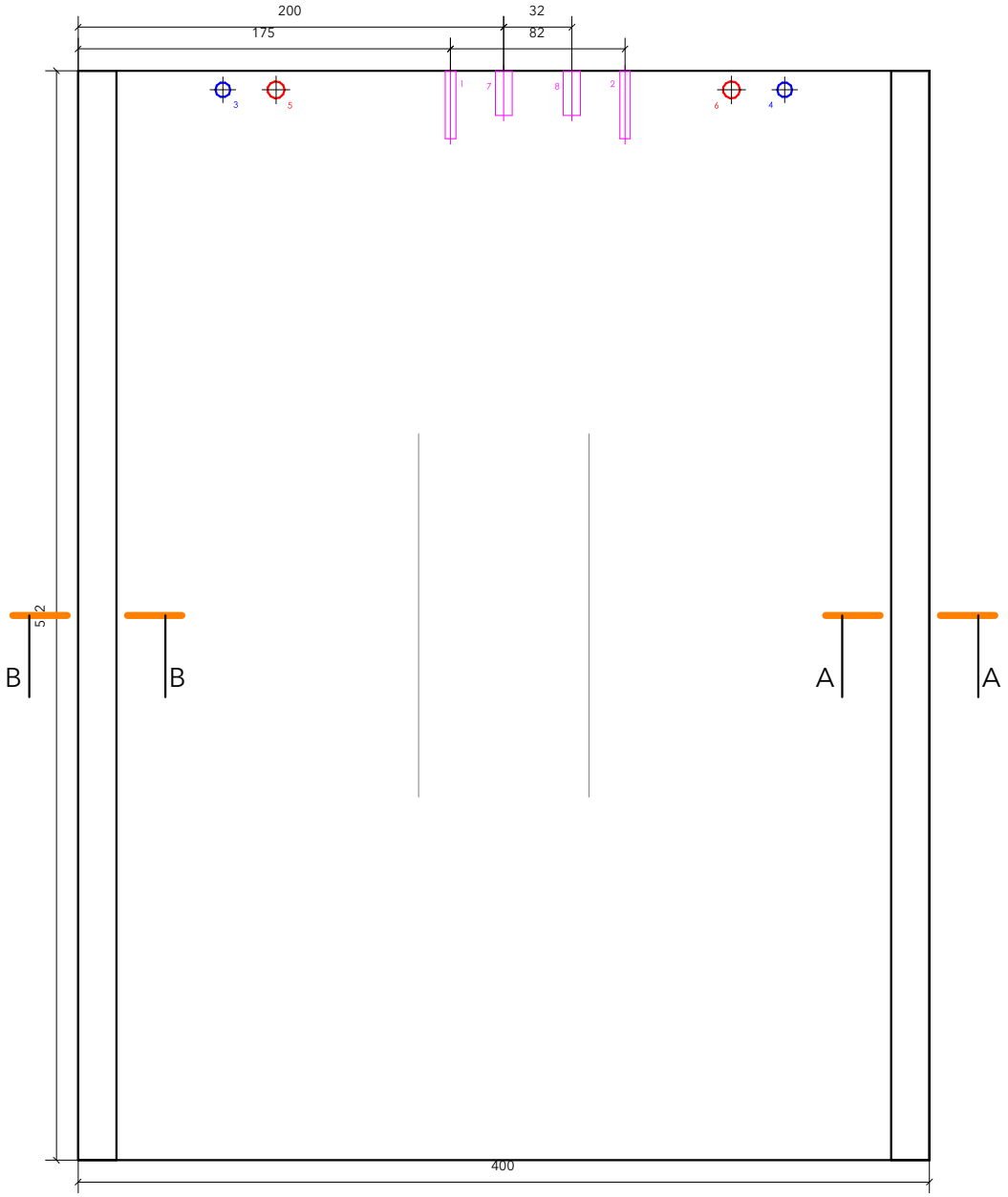
B-B 1 (Freză la 45°)



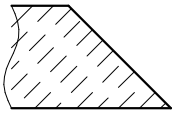
Nº	D	H	X	Y	Z	Tip
2 găuri ∅7 Sur						
1	7		43	503		prin.
2	7		397	503		prin.
2 găuri ∅8x9 Diblu lemn						
3	8	9	68	503		față.
4	8	9	372	503		față.

Nº	D	H	X	Y	Z	Tip
2 găuri ∅7 Sur						
1	7		43	9		prin.
2	7		397	9		prin.
2 găuri ∅8x9 Diblu lemn						
3	8	9	99	473		față.
4	8	9	342	473		față.

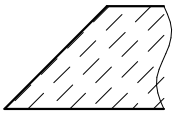
	Comanda: Plansa 04	Bucăți : 80
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Orizontală	04.02.01.001
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	



A-A 1 (Freză la 45°)



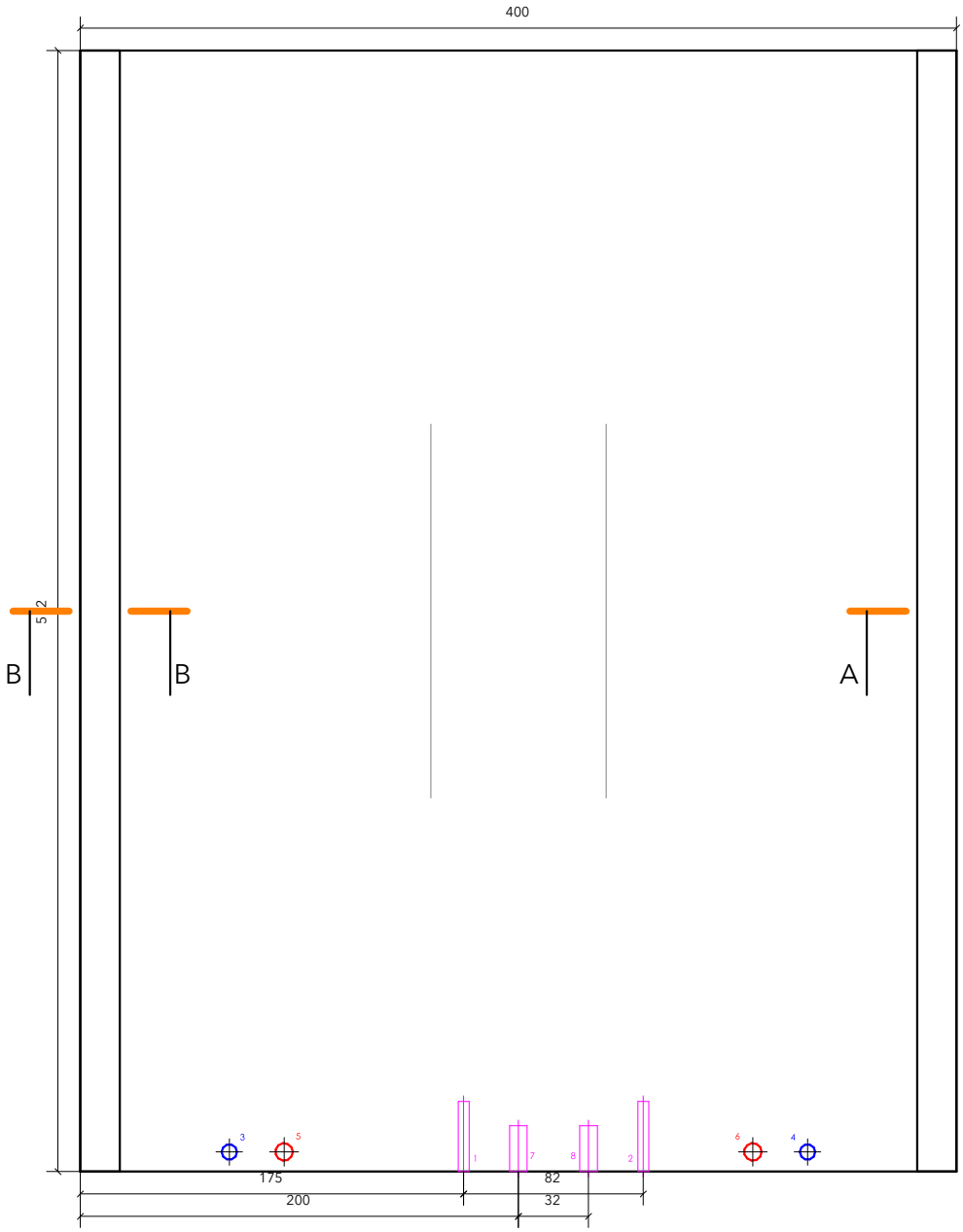
B-B 1 (Freză la 45°)



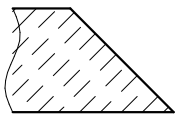
Nº	D	H	X	Y	Z	Tip
2 găuri ∅5x32 Sur						
1	5	32	175	512	9	cant.
2	5	32	257	512	9	cant.
2 găuri ∅7 Sur						
3	7		68	503		prin.
4	7		332	503		prin.
2 găuri ∅8x9 Diblu lemn						
5	8	9	93	503		față.
6	8	9	307	503		față.
2 găuri ∅8x21 Diblu lemn						
7	8	21	200	512	9	cant.
8	8	21	232	512	9	cant.



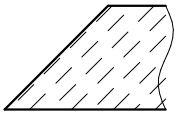
	Comanda: Plansa 04	Bucăți : 40
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Verticală	04.02.01.002
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	



A-A 1 (Freză la 45°)



B-B 1 (Freză la 45°)



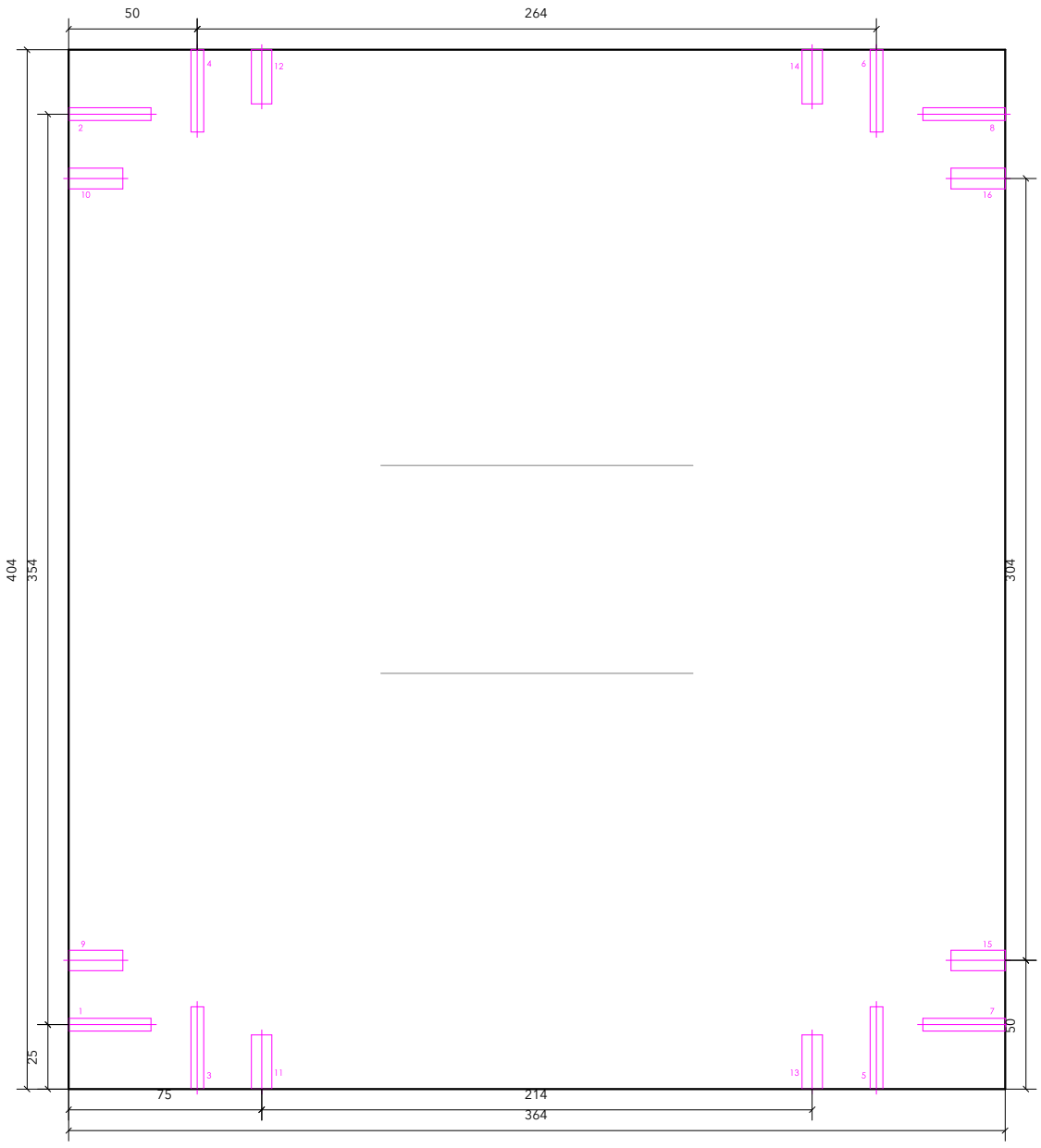
Nº	D	H	X	Y	Z	Tip
2 găuri ∅5x32 Sur						
1	5	32	175	0	9	cant.
2	5	32	257	0	9	cant.
2 găuri ∅7 Sur						
3	7		68	9		prin.
4	7		332	9		prin.
2 găuri ∅8x9 Diblu lemn						
5	8	9	93	9		față.
6	8	9	307	9		față.
2 găuri ∅8x21 Diblu lemn						
7	8	21	200	0	9	cant.
8	8	21	232	0	9	cant.



Pagina:

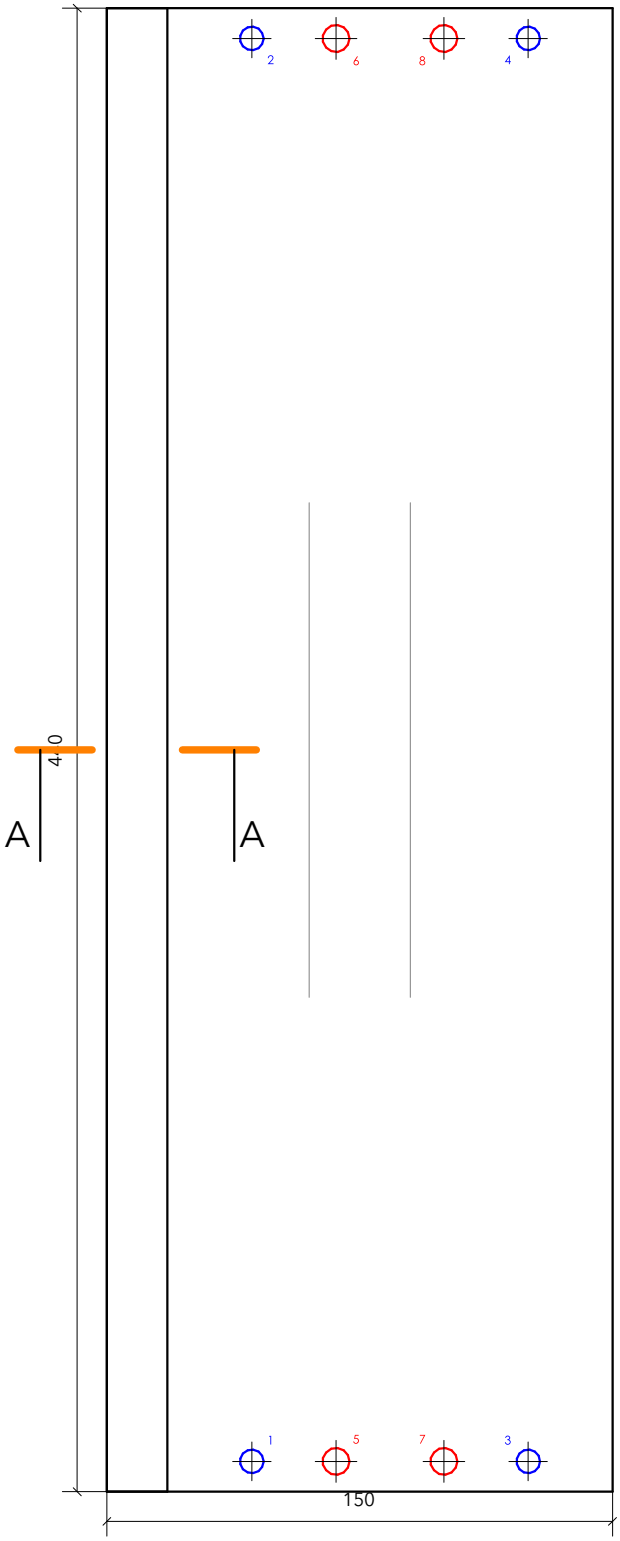
15 din 29

	Comanda: Plansa 04	Bucăți : 40
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Verticală	04.02.01.003
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	

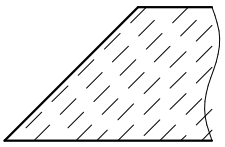


Nº	D	H	X	Y	Z	Tip
8 găuri ∅5x32 Sur						
1	5	32	0	25	9	cant.
2	5	32	0	379	9	cant.
3	5	32	50	0	9	cant.
4	5	32	50	404	9	cant.
5	5	32	314	0	9	cant.
6	5	32	314	404	9	cant.
7	5	32	364	25	9	cant.
8	5	32	364	379	9	cant.
8 găuri ∅8x21 Diblu lemn						
9	8	21	0	50	9	cant.
10	8	21	0	354	9	cant.
11	8	21	75	0	9	cant.
12	8	21	75	404	9	cant.
13	8	21	289	0	9	cant.
14	8	21	289	404	9	cant.
15	8	21	364	50	9	cant.
16	8	21	364	354	9	cant.

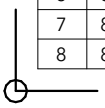
	Comanda: Plansa 04	Bucăți : 40
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.02.01.004
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	



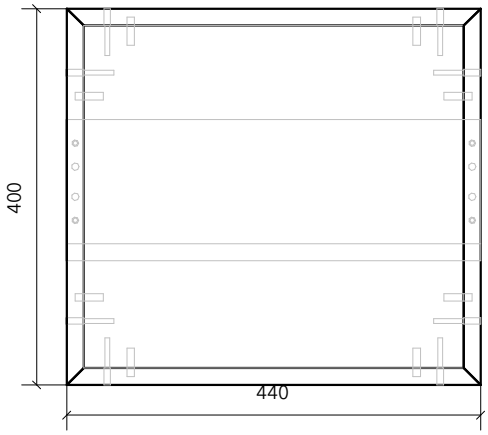
A-A 1 (Freză la 45 °)

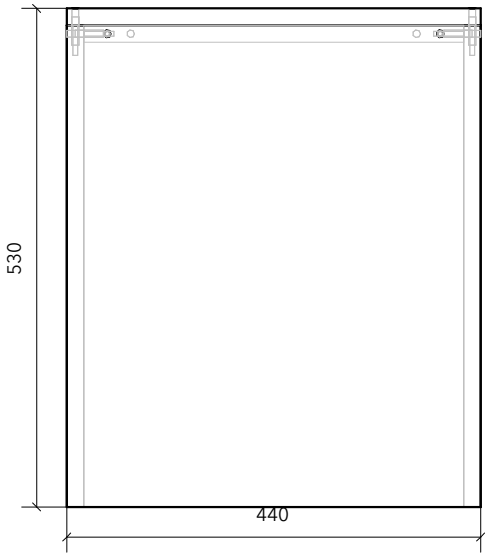


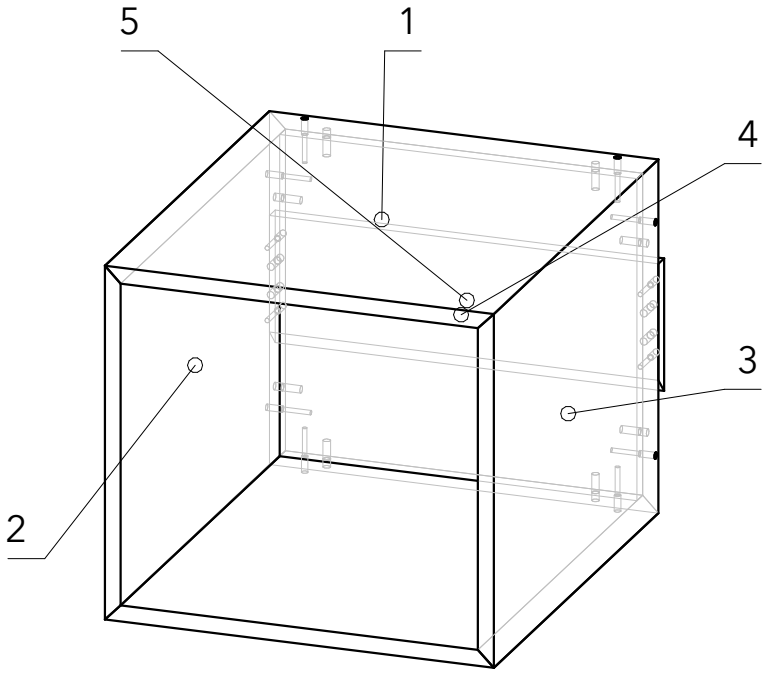
№	D	H	X	Y	Z	Tip
4 găuri ∅7 Sur						
1	7		43	9		prin.
2	7		43	431		prin.
3	7		125	9		prin.
4	7		125	431		prin.
4 găuri ∅8x9 Diblu lemn						
5	8	9	68	9		față.
6	8	9	68	431		față.
7	8	9	100	9		față.
8	8	9	100	431		față.



	Comanda: Plansa 04	Bucăți : 40
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.02.01.005
Data : 18.09.26	Material : Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar (Articol PWELDE18)	







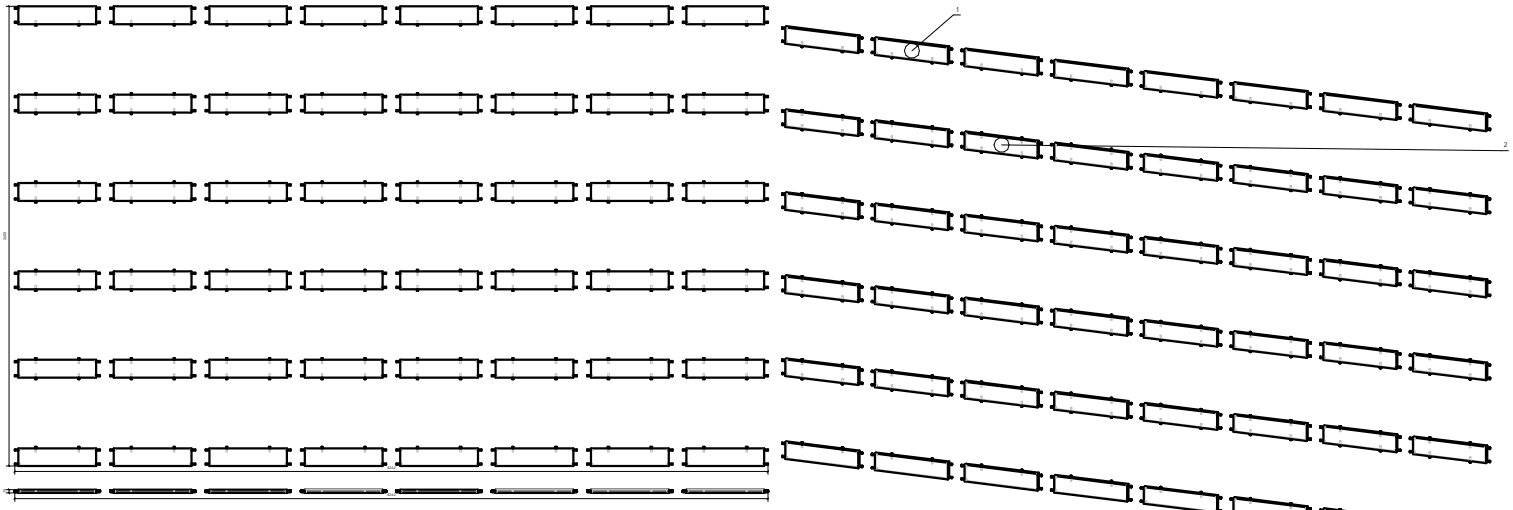
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Frezare	Material
				Lungime	Lățime			
04.02.01.001 - Orizontala	1	Orizontală	2	512	440		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.003 - Verticala	2	Verticală	1	512	400		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.002 - Verticala	3	Verticală	1	512	400		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.004 - Frontal	4	Frontal	1	364	404			Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar
04.02.01.005 - Frontal	5	Frontal	1	440	150		Freză la 45°	Placaj cu furnir estetic, BB/BB, 2440x1220x18mm - Stejar

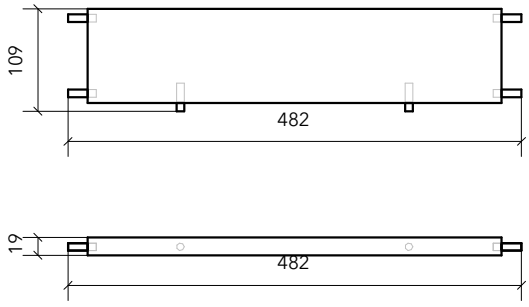
Specificație elemente fixare și piese achiziționate

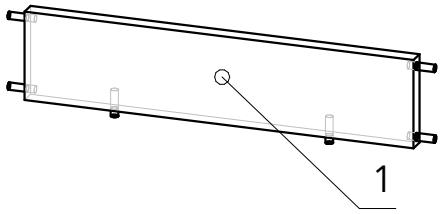
Nume	Bucăți
Surub confirmator 7x50	12
Diblu lemn 8x30 mm	12

		Comanda: Plansa 04	Bucăți : 20
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.02.02.000
	Verificator: IACOB Radu	Modul Cutie - Biblioteca	
	Data : 18.09.26	Material : Desen de asamblare	



		Comanda: Plansa 04	Bucăți : 1
Pagina:		Proiectant: DORIN Robert	Denumire Placă :
19 din 29		Verificator: IACOB Radu	Frontal - Orizontale Intermediare
		Data : 18.09.26	Material : Desen de asamblare
			Tip : 04.03.00.000





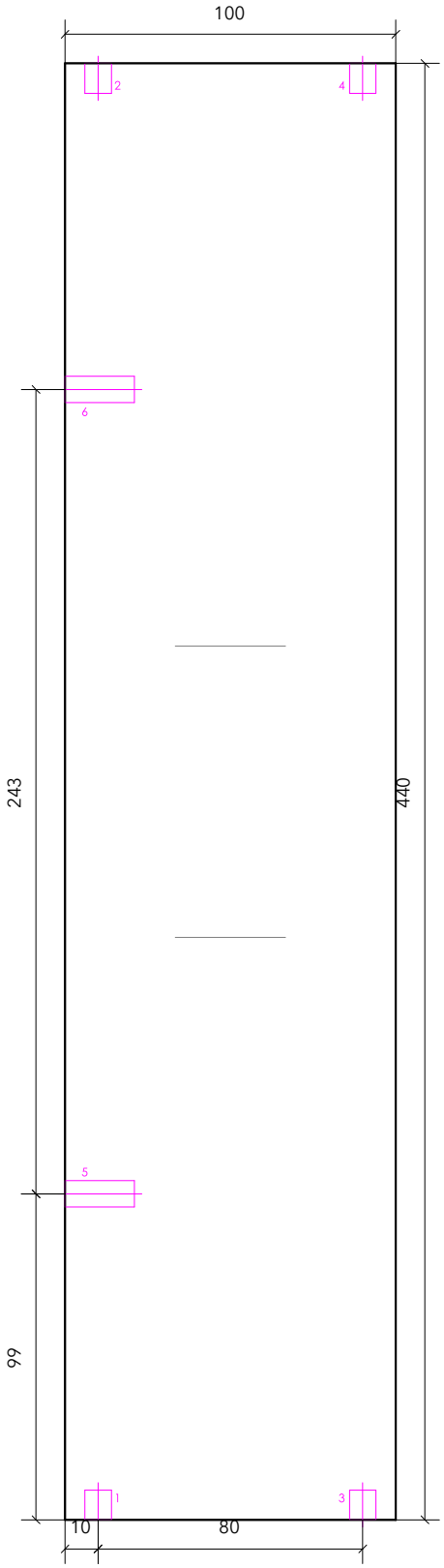
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Material
				Lungime	Lățime		
04.03.01.001 - Frontal	1	Frontal	1	100	440		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean

Specificație elemente fixare și piese achiziționate

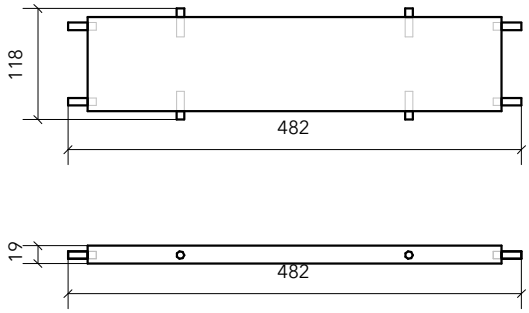
Nume	Bucăți
Diblu lemn 8x30 mm	6

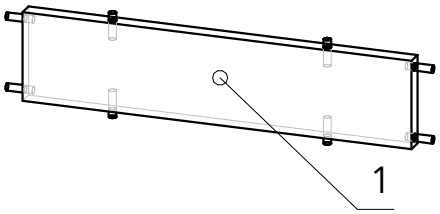
		Comanda: Plansa 04	Bucăți : 16
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.03.01.000
	Verificator: IACOB Radu	Frontal - Orizontala Intermediara	
	Data : 18.09.26	Material : Desen de asamblare	



№	D	H	X	Y	Z	Tip
4 găuri ∅8x9 Diblu lemn						
1	8	9	10	0	9	cant.
2	8	9	10	440	9	cant.
3	8	9	90	0	9	cant.
4	8	9	90	440	9	cant.
2 găuri ∅8x21 Diblu lemn						
5	8	21	0	99	9	cant.
6	8	21	0	342	9	cant.

	Comanda: Plansa 04	Bucăți : 16
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.03.01.001
Data : 18.09.26	Material : MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean (Articol WELDE19)	





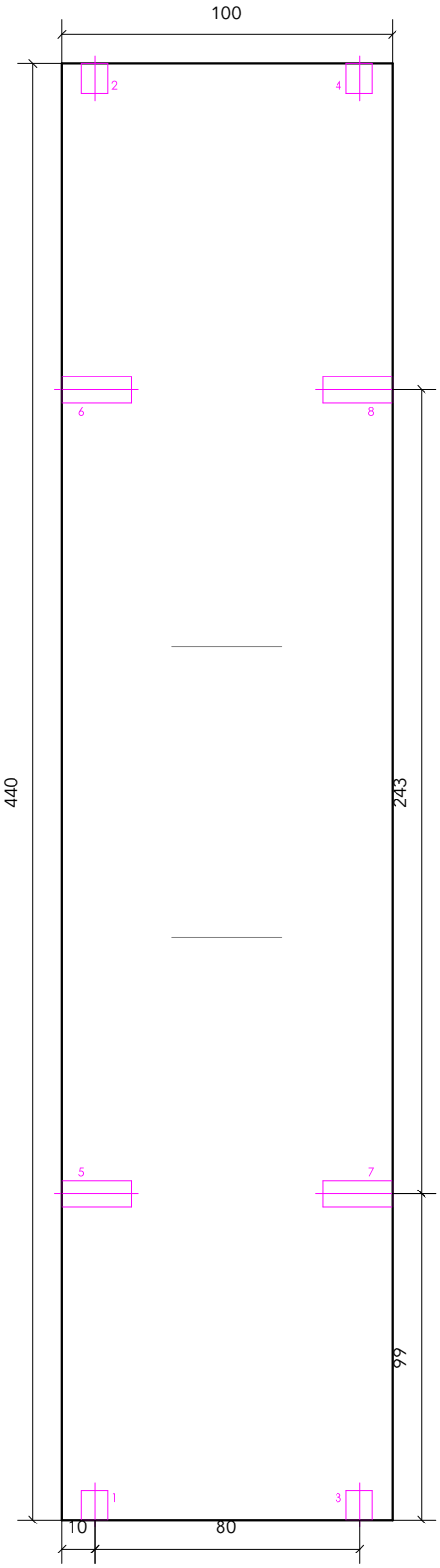
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Material
				Lungime	Lățime		
04.03.02.001 - Frontal	1	Frontal	1	100	440		MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean

Specificație elemente fixare și piese achiziționate

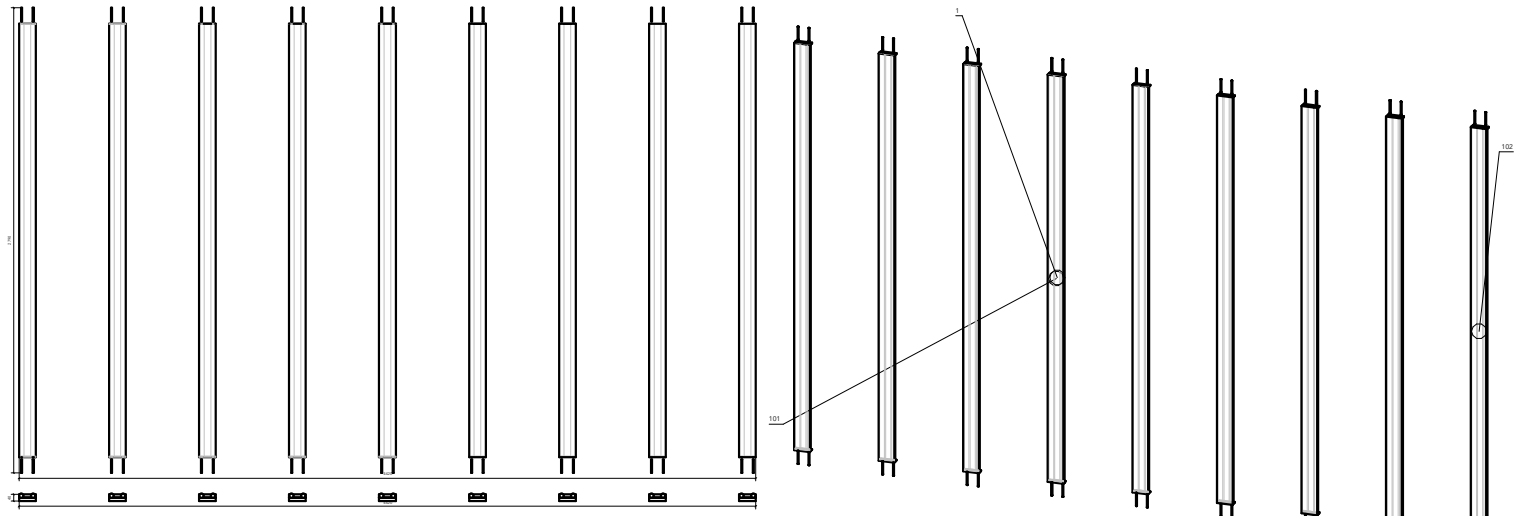
Nume	Bucăți
Diblu lemn 8x30 mm	8

		Comanda: Plansa 04	Bucăți : 32
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.03.02.000
	Verificator: IACOB Radu	Frontal - Orizontala Intermediara	
	Data : 18.09.26	Material : Desen de asamblare	



Nº	D	H	X	Y	Z	Tip
4 găuri ∅8x9 Diblu lemn						
1	8	9	10	0	9	cant.
2	8	9	10	440	9	cant.
3	8	9	90	0	9	cant.
4	8	9	90	440	9	cant.
4 găuri ∅8x21 Diblu lemn						
5	8	21	0	99	9	cant.
6	8	21	0	342	9	cant.
7	8	21	100	99	9	cant.
8	8	21	100	342	9	cant.

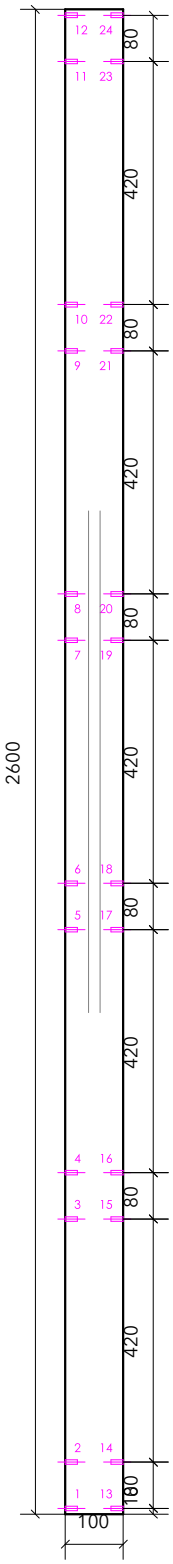
	Comanda: Plansa 04	Bucăți : 32
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.03.02.001
Data : 18.09.26	Material : MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean (Articol WELDE19)	



Poz.	Denumirea	Număr bucăți	Observații
101	04.04.00.101	Desen Montaj Manual	1

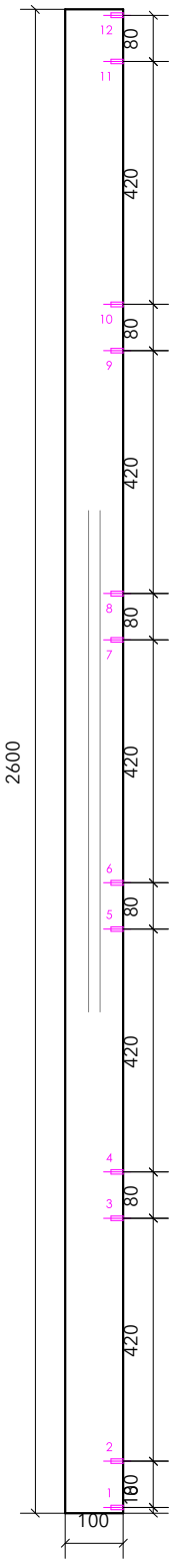
Cod	Poz.	Denumirea	Nr. bucăți	Dimensiuni			Cant. [m/buc]	Material
				[mm]				
04.04.00.101	101	Frontal - Verticale Intermediare	1	1000	40	40		S355 J2 Conform SR EN 10025-2:2019
04.04.00.102	102	Frontal - Verticale Intermediare	1	1000	40	40		S355 J2 Conform SR EN 10025-2:2019

Pagina: 24 din 29		Comanda: Plansa 04	Bucăți : 1
	Proiectant: DORIN Robert	Denumire Placă :	Tip : 04.04.00.000
	Verificator: IACOB Radu	Frontal - Verticale Intermediare	
	Data : 18.09.26	Material : Desen de asamblare	



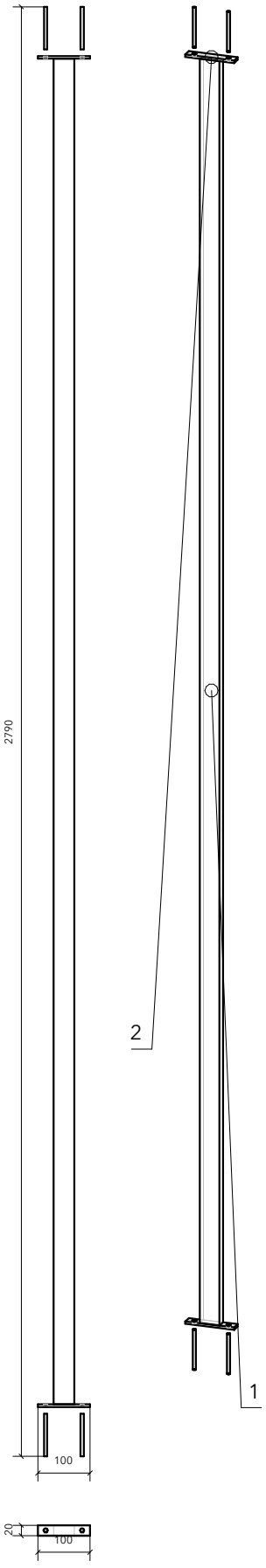
№	D	H	X	Y	Z	Tip
24 găuri ∅8x21 Diblu lemn						
1	8	21	0	10	9	cant.
2	8	21	0	90	9	cant.
3	8	21	0	510	9	cant.
4	8	21	0	590	9	cant.
5	8	21	0	1010	9	cant.
6	8	21	0	1090	9	cant.
7	8	21	0	1510	9	cant.
8	8	21	0	1590	9	cant.
9	8	21	0	2010	9	cant.
10	8	21	0	2090	9	cant.
11	8	21	0	2510	9	cant.
12	8	21	0	2590	9	cant.
13	8	21	100	10	9	cant.
14	8	21	100	90	9	cant.
15	8	21	100	510	9	cant.
16	8	21	100	590	9	cant.
17	8	21	100	1010	9	cant.
18	8	21	100	1090	9	cant.
19	8	21	100	1510	9	cant.
20	8	21	100	1590	9	cant.
21	8	21	100	2010	9	cant.
22	8	21	100	2090	9	cant.
23	8	21	100	2510	9	cant.
24	8	21	100	2590	9	cant.

	Comanda: Plansa 04	Bucăți : 7
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.04.00.001
Data : 18.09.26	Material : MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean (Articol WELDE19)	



№	D	H	X	Y	Z	Tip
12 găuri ∅8x21 Diblu lemn						
1	8	21	100	10	9	cant.
2	8	21	100	90	9	cant.
3	8	21	100	510	9	cant.
4	8	21	100	590	9	cant.
5	8	21	100	1010	9	cant.
6	8	21	100	1090	9	cant.
7	8	21	100	1510	9	cant.
8	8	21	100	1590	9	cant.
9	8	21	100	2010	9	cant.
10	8	21	100	2090	9	cant.
11	8	21	100	2510	9	cant.
12	8	21	100	2590	9	cant.

	Comanda: Plansa 04	Bucăți : 2
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Frontal	04.04.00.002
Data : 18.09.26	Material : MDF Furniruit, 2800x2070x19mm, A/B, StejarEuropean (Articol WELDE19)	



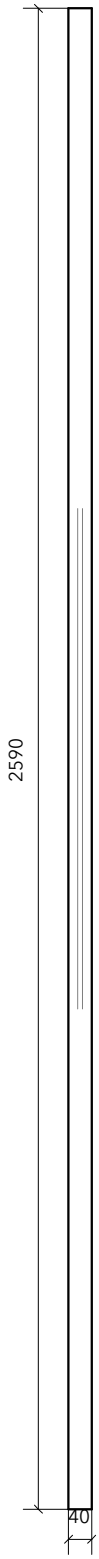
Specificație panouri

Cod	Poz.	Nume	Bucăți	Dimensiuni		Cant [LLWW]	Material
				Lungime	Lățime		
04.04.01.001 - Verticala	1	Verticală	1	2590	40		TEAVA RECTANGULARA 40X20X2.0
04.04.01.002 - Orizontala	2	Orizontală	2	100	20		TABLA NEAGRA 4000x2000MM, GR. 5.0MM

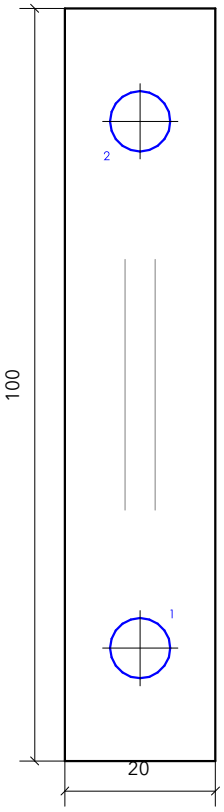
Specificație elemente fixare și piese achiziționate

Nume	Bucăți
Diblu Beton 8x10	4

	Comanda: Plansa 04	Bucăți : 9
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Stalp Metalic	04.04.01.000
Data : 18.09.26	Material : Desen de asamblare	



		Comanda: Plansa 04	Bucăți : 9
	Proiectant: DORIN Robert	Denumire Placă :	Tip :
	Verificator: IACOB Radu	Verticală	04.04.01.001
	Data : 18.09.26	Material : TEAVA RECTANGULARA 40X20X2.0 (Articol 2874220)	



Nº	D	H	X	Y	Z	Tip
2 găuri ∅8 Dib						
1	8		10	15		prin.
2	8		10	85		prin.

	Comanda: Plansa 04	Bucăți : 18
Proiectant: DORIN Robert	Denumire Placă :	Tip :
Verificator: IACOB Radu	Orizontală	04.04.01.002
Data : 18.09.26	Material : TABLA NEAGRA 4000x2000MM, GR. 5.0MM (Articol 2900750)	